Before operating the unit, read these operating instructions thoroughly and keep them for future reference.
Contents

- Safety Precautions ......................................................... 2
- Precautions for Use .......................................................... 4
- Names of Parts ................................................................. 5
- Operation .......................................................................... 5
  • Operation Mechanism ................................................... 5
- Maintenance ..................................................................... 6
  • Before Requesting Services ........................................... 6
- Troubleshooting ............................................................... 7
- Specifications ................................................................... 8
  • Indoor unit ...................................................................... 8
  • Outdoor unit ................................................................... 9

Product Information

If you have problems or questions concerning your Air Conditioner, you will need the following information. Model and serial numbers are on the nameplate.

Model No.
Serial No.
Date of purchase
Dealer’s address
Phone number

Safety Precautions

The following symbols used in this manual, alert you to potentially dangerous conditions to users, service personnel or the appliance:

⚠️ WARNING
This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

⚠️ CAUTION
This symbol refers to a hazard or unsafe practice which can result in personal injury or product or property damage.

🚫 Prohibited matters
⚠️ Matters to be observed

- Read these Operating Instructions carefully before using this air conditioner. If you still have any difficulties or problems, consult your dealer for help.
- This air conditioner is designed to give you comfortable room conditions. Use this only for its intended purpose as described in these Operating Instructions.
This appliance is intended to be used by expert or trained users in shops, in light industry and on farms, or for commercial use by lay persons. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

Keep the fire alarm and the air outlet at least 1.5m away from the unit.

Do not cool or heat the room too much if babies or invalids are present.

Do not turn the air conditioner on and off from the power mains switch. Use the ON/OFF operation button.

Do not stick anything into the air outlet of the outdoor unit. This is dangerous because the fan is rotating at high speed.

Do not touch the air inlet or the sharp aluminum fins of the outdoor unit. You may get injured.

Do not stick any object into the FAN CASE. You may be injured and the unit may be damaged.

To prevent possible hazards from insulation failure, the unit must be grounded.

Provide a power outlet to be used exclusively for each unit, and a power supply disconnect, Earth Leakage Circuit Breaker (ELCB) or Residual Current Device (RCD) for overcurrent protection should be provided in the exclusive line.

Stop using the product when any abnormality/failure occurs and disconnect the power plug or turn off the power switch and breaker. (Risk of smoke/fire/electric shock)

Examples of abnormality/failure:
• The ELCB trips frequently.
• The product sometimes does not start when turned on.
• The power is sometimes disconnected when the cord is moved.
• Burnt odor or abnormal noise is detected during operation.
• The body is deformed or abnormally hot.
• Water leaks from the indoor unit.
• Power cord or plug becomes abnormally hot.
• Fan speed cannot be controlled.
• The unit stops running immediately even if it is switched on for operation.
• The fan does not stop even if the operation is stopped.

Contact immediately your local dealer for maintenance/repair.

Do not use modified cord, joint cord, extension cord or unspecified cord to prevent overheating and fire.

Do not sit or step on the unit. You may fall down accidentally.

Provide a power outlet exclusively for each unit, and full disconnection means having a contact separation in all poles must be incorporated in the fixed wiring in accordance with the wiring rules.

Stop using the product when any abnormality/failure occurs and disconnect the power plug or turn off the power switch and breaker. (Risk of smoke/fire/electric shock)

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• Power cord or plug becomes abnormally hot.
• Fan speed cannot be controlled.
• The unit stops running immediately even if it is switched on for operation.
• The fan does not stop even if the operation is stopped.

Contact immediately your local dealer for maintenance/repair.
Precautions for Use

Installation

- This air conditioner must be installed properly by qualified installation technicians in accordance with the Installation Instructions provided with the unit.
- Before installation, check that the voltage of the electric supply in your home or office is the same as the voltage shown on the nameplate.

WARNING

Avoid the following locations for installation.
- Locations where smoke or combustible gas exists.
- Also locations of extremely high temperature such as a greenhouse.
- Locations where excessively high heat-generating objects are placed.

Attention:
- Avoid installing the outdoor unit where salty sea water can splash directly onto it or in sulphurous air near a spa. (To protect the air conditioner from heavy corrosion)

Wiring

- All wiring must conform to the local electrical codes. (Consult your dealer or a qualified electrician for details.)
- Each unit must be properly grounded with a ground (or earth) wire or through the supply wiring.
- Wiring must be done by a qualified electrician.

Operation Condition

Use this air conditioner under the following temperature range.

- **Indoor temperature range:**
  - Cooling mode 18°C ~ 32°C (*DBT)
  - Heating mode 16°C ~ 30°C (*DBT)

- **Outdoor temperature range:**
  - Cooling mode -15°C ~ 46°C (*DBT)
  - Heating mode -20°C ~ 24°C (*DBT)

*DBT: Dry bulb temperature

Information for Users on Collection and Disposal of Old Equipment and Used Batteries

[Information on Disposal in other Countries outside the European Union]
These symbols are only valid in the European Union. If you wish to discard these items, please contact your local authorities or dealer and ask for the correct method of disposal.

Note for the battery symbol (bottom two symbol examples):
This symbol might be used in combination with a chemical symbol. In this case it complies with the requirement set by the Directive for the chemical involved.

Operation Preparation

Turn the power mains on 5 hours before the start of operation. (For warm-up)
- Leave the power mains ON for continuous use.

NOTE

Pull off the power plug from a receptacle, or switch off the breaker, or switch off the power disconnecting means to isolate the air conditioner from the main power supply when not in use for a long time.

Tips for Energy Saving

- **Avoid**
  - Do not block the air intake and outlet of the unit. (If either is obstructed, the unit will not function well, causing malfunction.)
  - During cooling operation, use sunshades, blinds or curtains to prevent direct sunlight from entering the room.

- **Do**
  - Always keep the air filter clean. (A clogged filter will impair the performance of the unit.)
    → “Maintenance” (P.6)
  - To prevent conditioned air from escaping, keep windows, doors and any other openings closed.
Names of Parts

INDOOR UNIT

OUTDOOR UNIT

Operation

NOTE

For details, refer to the Operating Instructions attached to the optional Remote Controller.

Operation mode

- Select from: HEAT / DRY / COOL / FAN / AUTO.

Fan speed

- High / Medium / Low / Auto.

Operation Mechanism

Heating performance

- Since this air conditioner utilizes outside air for heating, its heating performance deteriorates as outside temperature decreases. (Due to heat pump system)

Defrosting

- This appliance may start defrosting operation to melt frost formed in the outdoor unit.
  1. **Defrosting starts**: The indoor unit fan stops (or the speed becomes extremely slow).
  - “*: (STANDBY) appears.
  2. **Heating operation resumes after several minutes**: The indoor unit fan remains stopped (or it will run at a very slow speed) until the indoor heat exchanger coil warms up sufficiently.
  - “*: (STANDBY) is shown.
  3. **Defrosting is complete**: The indoor unit fan starts operation.
  - “*: (STANDBY) disappears.

“DRY” operation

- Once the room temperature reaches the level that was set, the outdoor unit repeats the cycle of turning on and off automatically.

- When the outdoor unit is turned off, the indoor unit fan will stop, too.
  (To prevent the humidity in the room from rising again)

- When the room temperature is more likely to reach the level that was set, the fan speed is set to “breeze” (light wind) automatically.

- “DRY” operation is not possible if the outdoor temperature is 15 °C or less.

Should the power failure occurs while the unit is running

When the unit automatically resumes operation after temporary power failure, it uses the same settings before the power was cut off.
Maintenance

Do not attempt to clean inside the unit by yourself. Refer to the section “Care and Cleaning” in the Installation Instructions.

⚠️ WARNING ⚠️
- For safety, be sure to turn the air conditioner off and disconnect the power before cleaning. (Otherwise, electric shock or injury may result because the fan is rotating at high speed.)
- Do not pour water on the indoor unit. (This may damage the internal components and cause an electric shock hazard.)

⚠️ CAUTION ⚠️
- Never use solvents or harsh chemicals. Also, do not wipe plastic parts using very hot water. (This may cause deformation or change in colour.)
- Some metal edges and fins are sharp. Be careful when you clean those parts. (Injury may result.)
- Use a firm stool or ladder when cleaning an indoor unit installed in high locations.

Before Requesting Services

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>The air conditioner does not operate although the power is turned on.</td>
<td>Power failure or after power failure</td>
<td>Press the power ON/OFF button on the remote controller.</td>
</tr>
</tbody>
</table>
|                                              | The operation (power) button is turned off. | • If the breaker is turned off, turn the power on. 
|                                              |                              | • If the breaker has been tripped, consult your dealer without turning it on. |
|                                              | Fuse blow out.               | Contact your dealer.                                                   |
| Poor cooling or heating performance          | The air intake or air outlet of indoor and outdoor units is clogged with dust. | Remove the dust.                                                       |
|                                              | Improper temperature settings | See “Tips for Energy Saving”. (P.4)                                   |
|                                              | The room is exposed to direct sunlight in cooling mode. |                                               |
|                                              | Doors or windows are open.   | Contact your dealer.                                                   |
|                                              | The air filter is clogged.   | Use minimum heat sources and in a short time.                         |
|                                              | Too many heat sources in the room in cooling mode. |                                               |
|                                              | Too many people in the room in cooling mode. | Lower the temperature setting.                                        |

If your air conditioner does not work properly even after checking each item of “Before Requesting Services” and “Troubleshooting”

- Stop the operation immediately and turn the power off. Then contact your dealer and report the serial number and symptom. You also report if the inspection mark ▲ and the letters E, F, H, L, P in combination with numbers appear on the LCD of the remote controller.
- Never repair the air conditioner by yourself since it is very dangerous for you to do so.

Never use solvents or harsh chemicals. Also, do not wipe plastic parts using very hot water. (This may cause deformation or change in colour.)

Some metal edges and fins are sharp. Be careful when you clean those parts. (Injury may result.)

Use a firm stool or ladder when cleaning an indoor unit installed in high locations.

Do not pour water on the indoor unit. (This may damage the internal components and cause an electric shock hazard.)
# Troubleshooting

Check before consulting or requesting services.

<table>
<thead>
<tr>
<th>Indoor Unit</th>
<th>Cause / Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Noise</td>
<td>• Sound of refrigerant liquid flowing inside unit&lt;br&gt;</td>
</tr>
<tr>
<td></td>
<td>• Sound of drainage water through drain pipe</td>
</tr>
<tr>
<td>Cracking noise is heard during operation or when operation stops.</td>
<td>• Sound due to temperature changes of parts</td>
</tr>
<tr>
<td>Discharged air smells during operation.</td>
<td>• Indoor odor components, cigarette odor and cosmetic odor accumulated in the air conditioner and its air is discharged.</td>
</tr>
<tr>
<td>Dewdrops accumulate near the air outlet during cooling operation.</td>
<td>• Internal moisture is cooled by cool wind and accumulates as dewdrops.</td>
</tr>
<tr>
<td>Fog occurs during cooling operation.</td>
<td>• If the air conditioner has been installed at places such as restaurants where large amounts of oil mist exist, cleaning is necessary because the unit inside (heat exchanger) is dirty.</td>
</tr>
<tr>
<td>Fog occurs during heating operation.</td>
<td>• Fan rotation makes operation smooth.</td>
</tr>
<tr>
<td>The fan is rotating for a while even though operation stops.</td>
<td>• The fan may rotate to dry the heat exchanger depending on the setting.</td>
</tr>
<tr>
<td>Dust is discharged.</td>
<td>• Dust accumulated inside the indoor unit is discharged.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Outdoor Unit</th>
<th>Cause / Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>No operation (When the power is turned on immediately / When operation is stopped and resumed immediately)</td>
<td>• Operation is not activated for the first approx. 3 minutes because the compressor protection circuit is activated.</td>
</tr>
<tr>
<td>Noise occurs during heating operation.</td>
<td>• Defrost operation is in process.</td>
</tr>
<tr>
<td>Steam comes out during heating operation.</td>
<td>• This is for smooth operation.</td>
</tr>
<tr>
<td>The fan continues to rotate even after the operation is stopped using the remote controller.</td>
<td></td>
</tr>
</tbody>
</table>
# Specifications

## Indoor unit

### High Static Pressure Ducted (Type E3)

<table>
<thead>
<tr>
<th>Model Name</th>
<th>S-180PE3R5</th>
<th>S-200PE3R5</th>
<th>S-224PE3R5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power Source</td>
<td>230 / 240 V ~ 50Hz</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cooling capacity kW</td>
<td>18.0</td>
<td>20.0</td>
<td>22.4</td>
</tr>
<tr>
<td>BTU/h</td>
<td>61,400</td>
<td>68,200</td>
<td>76,400</td>
</tr>
<tr>
<td>Heating capacity kW</td>
<td>20.0</td>
<td>22.4</td>
<td>25.0</td>
</tr>
<tr>
<td>BTU/h</td>
<td>68,200</td>
<td>76,400</td>
<td>85,300</td>
</tr>
<tr>
<td>Sound Pressure level</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>High dB(A)</td>
<td>46</td>
<td>47</td>
<td>50</td>
</tr>
<tr>
<td>Medium dB(A)</td>
<td>44</td>
<td>45</td>
<td>48</td>
</tr>
<tr>
<td>Low dB(A)</td>
<td>41</td>
<td>42</td>
<td>44</td>
</tr>
<tr>
<td>Sound Power level</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>High dB(A)</td>
<td>78</td>
<td>79</td>
<td>82</td>
</tr>
<tr>
<td>Medium dB(A)</td>
<td>76</td>
<td>77</td>
<td>80</td>
</tr>
<tr>
<td>Low dB(A)</td>
<td>73</td>
<td>74</td>
<td>76</td>
</tr>
<tr>
<td>Unit Dimensions (H×W×D) mm</td>
<td>495×1,457×976</td>
<td>495×1,457×976</td>
<td>495×1,457×976</td>
</tr>
<tr>
<td>Net weight kg</td>
<td>85</td>
<td>86</td>
<td>94</td>
</tr>
</tbody>
</table>
### Outdoor unit

**Single Split (Type PE2)**

<table>
<thead>
<tr>
<th>Model Name</th>
<th>U-180PE2R8A</th>
<th>U-200PE2R8A</th>
<th>U-224PE2R8A</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Power source</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>400 / 415 V 3N ~ 50 Hz</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Cooling capacity</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>kW</td>
<td>18.0</td>
<td>20.0</td>
<td>22.4</td>
</tr>
<tr>
<td>BTU/h</td>
<td>61,400</td>
<td>68,200</td>
<td>76,400</td>
</tr>
<tr>
<td><strong>Heating capacity</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>kW</td>
<td>20.0</td>
<td>22.4</td>
<td>25.0</td>
</tr>
<tr>
<td>BTU/h</td>
<td>68,200</td>
<td>76,400</td>
<td>85,300</td>
</tr>
<tr>
<td><strong>Sound pressure level (C/H)</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>dB(A)</td>
<td>59 / 61</td>
<td>60 / 62</td>
<td>60 / 62</td>
</tr>
<tr>
<td><strong>Sound power level (C/H)</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>dB(A)</td>
<td>77 / 79</td>
<td>79 / 81</td>
<td>79 / 81</td>
</tr>
<tr>
<td><strong>Unit dimensions (H×W×D)</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>mm</td>
<td>1500×980×370</td>
<td>1500×980×370</td>
<td>1500×980×370</td>
</tr>
<tr>
<td><strong>Net weight</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>kg</td>
<td>127</td>
<td>138</td>
<td>138</td>
</tr>
</tbody>
</table>

**Rated conditions**
- **Cooling**: Indoor intake air temp. 27°C DB / 19°C WB. Outdoor intake air temp. 35°C DB.
- **Heating**: Indoor intake air temp. 20°C DB. Outdoor intake air temp. 7°C DB / 6°C WB.