

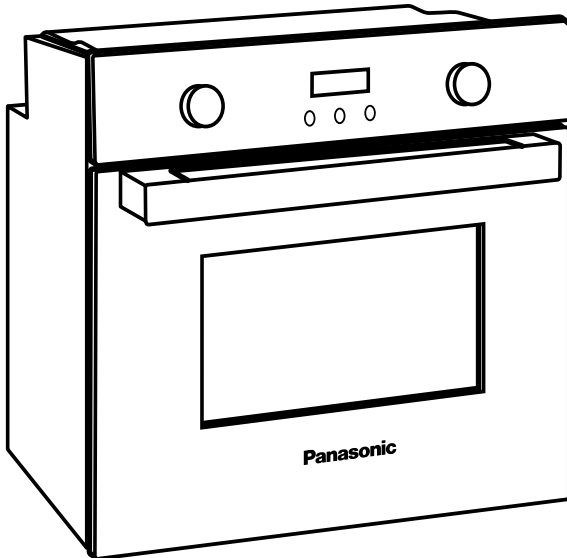
Panasonic®

Operating and Installation Instructions

Built-in Oven

Household Use

Model No. : HL-FN645SJPQ



Operating and Installation Instructions 2 - 23

Thank you for purchasing the Panasonic product.

- This appliance is intended for household use only.
- Please read these instructions carefully before attempting to install, operate or service this product.
- For optimum performance and safety, please read these instructions carefully and follow safety precautions when using this product.
- Before using this product **please pay extra attention to "Safety Precautions" (Page 3 - 5).**

Keep this Operating and Installation Instructions for future use

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For Installer



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Safety Precautions

Make sure to follow these instructions

In order to prevent accidents or injuries to the users, other people, and damage to property, please follow the instructions below.


- The following charts indicate the degree of damage caused by wrong operation.

 WARNING Indicate serious injury or death.	 CAUTION Indicate risk of injury or property damage.
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- The symbols are classified and explained as follows.

 These symbols indicate prohibition.	 This symbol indicates requirement that must be followed.
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WARNING

 **Stop using the product when any abnormality/failure occurs and turn 'OFF' the isolating switch or remove power plug if fitted. (Risk of smoke/fire/electric shock)**


Example of abnormality/failure:


- Abnormal noise or heat.
- Abnormal emission of smoke, fire.
- The product sometimes does not start when turned on.
- The power is sometimes disconnected when the cord is moved.
- Burnt odour or abnormal noise is detected during operation.
- The body is deformed or abnormally hot.
- The Oven door is cracked.


Contact a Panasonic Authorised Service Centre immediately for maintenance/repair.


 **The oven must be earthed. Plug the power cord to socket outlet with earthing continuity terminal.**


Improper grounding could cause electric shock.


 **If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.**

 **Ensure that the appliance is switched OFF before replacing the lamp to avoid the possibility of electric shock.**












 **When disconnecting the Power Plug, hold the plug itself. Do not pull the cord in anyway. The cord may be damaged and may cause fire or electric shock.**

 **The means for disconnection must be incorporated in the fixed wiring in accordance with the wiring rules.**








 **This appliance is necessary to allow disconnection from the supply after installation. The disconnection may be achieved by having the plug accessible or by incorporating a switch in the fixed wiring in accordance with the wiring rules.**

 **Be sure to disconnect the Power Plug from the wall outlet or switch OFF the external switch before maintenance, repair or service. Also, do not handle the Power Plug or external switch with wet hand.**

WARNING

-  This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.
-  During use the appliance becomes hot. Care should be taken to avoid touching heating elements inside the oven.
-  Accessible parts may become hot during use. Young children should be kept away.
-  Make sure the Wire Shelf and Enamel Baking Tray are fully inserted and not in contact with the glass door, it may cause shattering of glass door.
-  Insert the Power Plug firmly, otherwise it may cause fire or electric shock.
-  Clean the Power Plug regularly with dry cloth, otherwise, it may cause insufficient insulation due to moisture, and may cause fire.
-  Do not damage the power cord or Power Plug.
-  Do not connect the power voltage other than 220 - 240 V ~ , may cause fire or electric shock.
-  The oven must not be installed behind a decorative door in order to avoid overheating.
-  Do not disassemble the oven for reconstruction.
-  Do not discard the packaging or any part of it, or leave it unattended. It can constitute a suffocation hazard for children, especially the plastic bags.

CAUTION

-  Installation and servicing must be carried out by competent persons in accordance with the regulation in force.
-  Never obstruct the openings and slits provided for ventilation and heat release.
-  Before the oven is operated, all the protective film applied must be removed (apart from the Name Plate).
-  Take care that no objects are stuck in the door of the oven.
-  Please use caution when unpacking, installing or moving this product, as some exposed edges may be sharp to the touch and may cause injury if not handled with care.
-  Oven become very hot during use. Suitable heat-proof gloves should be worn when handling.
-  All cooking operations must take place with the door closed.



CAUTION



When the oven is first switched on, it may emit an unpleasant smell. This is due to the bonding agent used for insulating panels within the oven. Heat up the new empty oven with the conventional cooking function, 250 °C for 15 - 20 minutes in order to remove any manufacturing residues. It is normal that there will be a slight smoke and odours.



Spray cleaner is not to be used for cleaning.



Do not use harsh abrasive cleaners or sharp metal scrapers to clean the oven door glass, since they can scratch the surface, which may result in shattering of the glass.



A steam cleaner is not to be used.



Do not use this oven for heating rooms.



Do not rest any weight or sit on the open door of the oven.



The Name Plate with the technical data, serial number and brand name has been visibly affixed to the oven.
DO NOT REMOVE THE NAME PLATE FOR ANY REASON.



Do not allow residues of sugary food (such as jam) to set inside the oven since they might damage the enamel lining of the oven.



Do not use plastic kitchenware or containers. The high temperatures inside the oven could melt the plastic and damage the oven.



Do not use sealed tins or containers in the oven. Over pressure may occur inside the containers during cooking, creating a danger of explosion.



Do not leave the oven unattended during cooking process where fats or oils could be released. Fats and oils may catch fire.



Do not cover the bottom of the oven with aluminium or tin foil sheets during cooking and do not place pans or trays on it to avoid damage to the enamelled surface.



If the surfaces are still very hot during cooking, do not pour water directly onto the trays. The steam could cause severe burns and damage the to enamelled surfaces.



Do not insert pointed metal objects into any aperture in the oven.



Do not modify this oven.



Do not replace the parts of the appliance with spare parts other than authorised Panasonic parts.



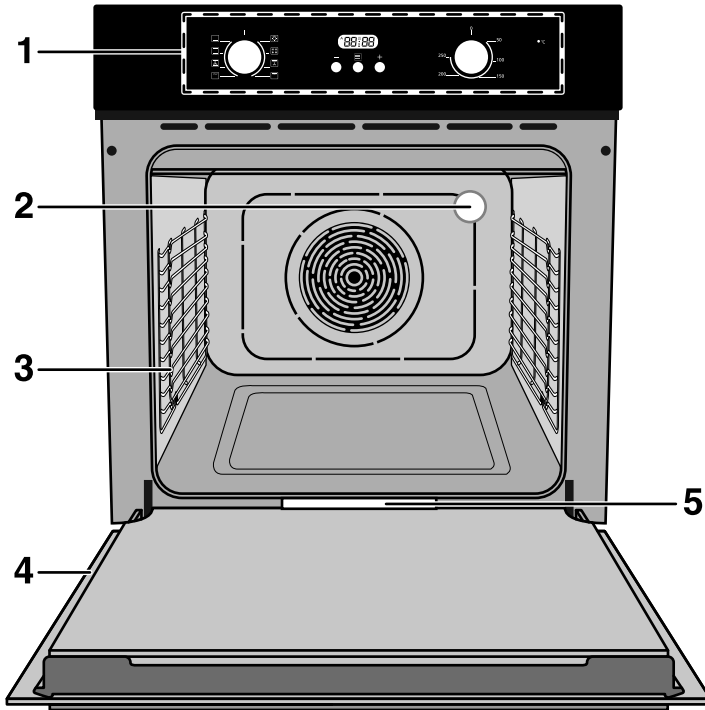
Do not put inflammable material inside the oven; if it is switched on by accident, it may cause a fire.

■ Note:

- Contact the Panasonic service centre or authorized dealer for maintenance and repair.

Parts Identification

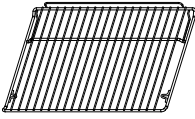
Parts Identification



1. Control Panel
2. Oven Lamp
3. Removable Rack
4. Removable Door
5. Name Plate

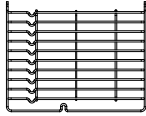
Parts Identification

Accessories



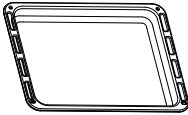
Wire Shelf

For roasting and grilling.



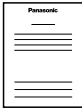
Removable Rack

The shelf and tray support rails on the right and left sides of the oven and can be removed when cleaning the oven walls.

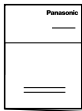


Enamel Baking Tray

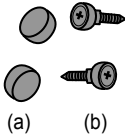
For cooking large quantities of food such as moist cakes, pastries and frozen food or for collecting fat/spillage and meat juices.



Warranty Card



Operating and Installation Instructions



Screw Pack

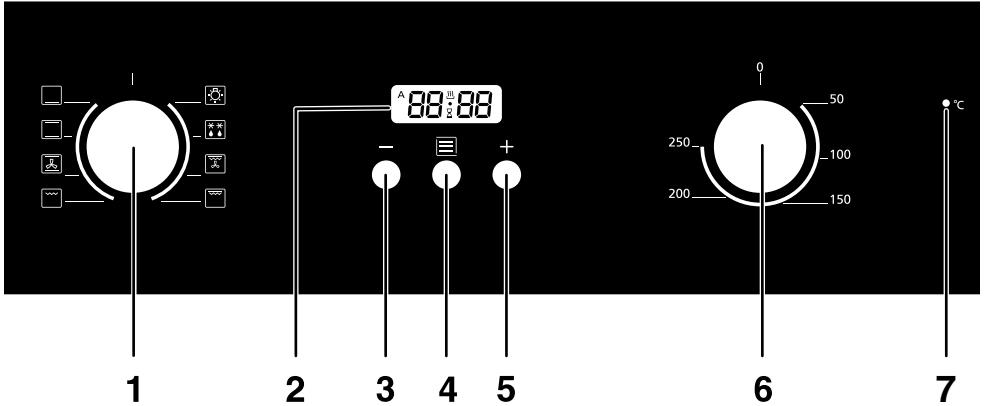
- a. Screw Cap (2 pcs.)
- b. Screw (2 pcs.)

■ Note:

- Contact the Panasonic service centre or authorized dealer for maintenance and repair.
- Use original Panasonic accessories only.

Parts Identification

Control Panel



1. Function Setting

- Pop-up rotary knob, push to release/lock to avoid turning.

2. Main Display

3. Minus Key Push Button

4. Timer Setting Mode Push Button

5. Plus Key Push Button

6. Temperature Setting

- Pop-up rotary knob, push to release/lock to avoid turning.









7. Indicator Light

- Will light off to confirm that the set temperature has been reached.

Using the Oven

Function Setting


To select the desired cooking function, turn the knob to the related symbol.


Symbol	Function description
	Oven Lamp Enables the user to observe the progress of cooking without opening the door.
	Defrost The circulation of air at room temperature enables quicker thawing of frozen food, (without the use of any heat). It's a gentle but quick way to speed up the defrosting time and thawing of ready-made dishes and cream filled product, etc.
	Bottom Heat A concealed element in the bottom of the oven provides a more concentrative heat to the base of food without browning. This is ideal for slow cooking dishes such as casseroles, stews, pastries and pizzas where a crispy base is desired.
	Conventional Cooking The top and bottom elements work together to provide conventional cooking.
	Conventional Cooking with Fan Combination of the fan and both heating elements provides more even heat penetration, saving up to 30 - 40% of energy. Dishes are lightly browned on the outside and still moist on the inside. ■ Note: <ul style="list-style-type: none">• This function is suitable for grilling or roasting big pieces of meat at a higher temperature.
	Radiant Grilling The inner grill element switches on and off to maintain the temperature.
	Double Grilling The inside radiant element and top element are working.
	Double Grilling with Fan The inside radiant element and top element are working with fan.

Using the Oven

Before Using the Oven

CAUTION

 Before the oven is operated, all the protective film applied must be removed (apart from the Name Plate).


 When the oven is first switched on, it may emit an unpleasant smell. This is due to the bonding agent used for insulating panels within the oven. Heat up the new empty oven with the conventional cooking function, 250 °C for 15 - 20 minutes in order to remove any manufacturing residues. It is normal that there will be a slight smoke and odours.

■ **Note:**

- Before the first operation, remove all accessories and clean with soft cloth and mild detergent.

While Using the Oven

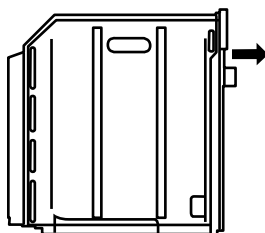
CAUTION

 All cooking operations must be carried out with the door fully closed.

 Do not cover the bottom of the oven with aluminium or tin foil sheets during cooking and do not place pans or trays on it to avoid damage to the enamel coating surface.

■ **Note:**







- The oven is equipped with a cooling system which comes into operation when temperature sensor detects 70 °C during cooking, the fan causes a steady outflow of air from above the door. If the temperature drops to below 60 °C, the fan will stop its operation.





Operations

Clock Setting











After connecting the oven to the power supply, the symbol  will be visible on the display. The hour is flashing.

1. Press  or  to adjust the hour. (Hour should be within 0 - 23.)
2. Press , the minutes will flash.
3. Press  or  to adjust the minutes. (Minute should be within 0 - 59.)
4. Press  to finish the clock setting.





■ Note

- To modify clock setting, press  and  simultaneously for approximate 3 seconds, the hour will flash, and follow step 1 - 4 above.

Function Setting




1. Rotate "Function Setting" knob to choose the cooking function as require.
2. Rotate "Temperature Setting" knob to choose the cooking temperature as require.
3. Press  for approximate 3 seconds to start cooking.  will be visible on the display, indicating the heating is in progress.
4. Press  twice,  will be visible on the display.
5. Press  or  to adjust duration of cooking in hours. (Hour should be within 0 - 10.)
6. Press , the minutes will flash.
7. Press  or  to adjust duration of cooking in minutes. (Minute should be within 0 - 59.)
8. Press  to start the countdown. Current time and **A** will be visible on the display.
9. If steps 4 - 8 are omitted, the default cooking time will be 10 hours. (This means the oven will shutdown automatically after 10 hours.)

■ Note:

- Press  twice to see the countdown time.
- The buzzer will beep when the countdown reaches . **A** will flash and the oven will shut down automatically. Press any button to stop the buzzer and **A** will go off.
- The oven lamp will light up for all the cooking functions.
-  and  functions are not for heating.












Using the Oven

Start/Cancel Function





1. For every function, press  for approximate 3 seconds to start operating the function.
2. To cancel the function, press  and  simultaneously for approximately 3 seconds.

Reminder Function

This function helps to remind about the cook time has completed for the next action. In standby mode,

1. Press  for approximate 3 seconds to start cooking.  will be visible on the display, indicating the heating is in progress.
(Be sure that cooking function and temperature setting knobs have been rotated as desired requirements.)
2. Press  once,  will be visible flashing on the display.
3. Press  or  to adjust the hour setting. (Hour should be within 0 - 23.)
4. Press , the minutes will flash.
5. Press  or  to adjust the minutes setting. (Minute should be within 0 - 59.)
6. Press  to finish the Reminder settings. Current time and  will be visible on the display.

■ Note:

- Press  once to see the countdown of the Reminder.
- The buzzer will beep when the Reminder reaches .  will flash. Press any button to stop the buzzer and  will go off.
- The heating will continue until the operation is cancelled or the oven will enter standby mode after a total of 10 hours.

Delay Function/End Function






















Only when the current time has been set, Delay Function/End Function can be used for either of 2 reasons below:

- 1** To delay start of cooking function, by setting the end time of cooking. The cooking duration time is also set, so that the cooking starts automatically to end at the time pre-programmed.
- 2** To start cooking immediately, but set the end cooking time to shut down the oven automatically when the cooking is completed.





Using the Oven



■ For Condition ①



In standby mode,

1. Press  for approximate 3 seconds to start cooking.  will be visible on the display, indicating the heating is in progress.
(Be sure that cooking function and temperature setting knobs have been rotated as desired requirements.)
2. Press  twice,   will be visible on the display.
3. Press  or  to adjust the duration (hours) of cooking. (Hour should be within 0 - 10.)
4. Press , the minutes will flash.
5. Press  or  to adjust the duration (minutes) of cooking. (Minute should be within 0 - 59.)
6. Press  to set the duration time.
7. Press  3 times again,   will be visible on the display.
8. Press  or  to adjust the end hour time.
9. Press , the minutes will flash.
10. Press  or  to adjust the end minutes time.
11. Press  to start the Delay Function. Current time and  will be visible on the display.

■ Note:

- Press  twice to see the countdown of the Delay.
- The buzzer will beep when the countdown reaches .  will flash and cooking will finish automatically. Press any button to stop the buzzer and  will go off.








Example: If the food is placed (uncooked) into oven at current time , and the user want to cook for 1 hour and end the cooking at ,

- In steps 3 - 5 set the cooking time as ,
- In steps 7 - 9 set the end time as .





Result: The food will start cooking at . It will begin to countdown by delay timer. Eventually, the oven will shutdown automatically at , with a beep sound.

■ For Condition ②


In standby mode,

1. Press  for approximate 3 seconds to start cooking.  will be visible on the display, indicating the heating is in progress.
(Be sure that cooking function and temperature setting knobs have been rotated as desired requirements.)
2. Press  3 times,   will be visible on the display.
3. Press  or  to adjust the end hour time.

Using the Oven

4. Press , the minutes will flash.
5. Press  or  to adjust the end minutes time.
6. Press  to start the End Function. Current time and **A** will be visible on the display.

■ Note:

- Press  3 times to see the end of cooking time.
- The buzzer will beep when the countdown reaches **0·00**. **A** will flash and cooking will finish automatically. Press any button to stop the buzzer and **A** will go off.

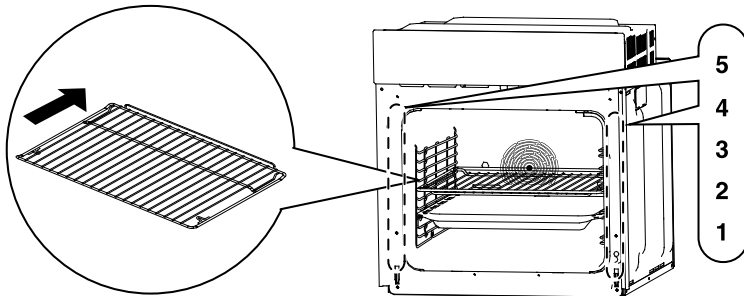
Example: If the food is placed (uncooked) into oven at current time **12·00**, and the user want the cooking to be completed at **13·00**,

- In steps 3 - 5 set end time as **13·00**.

Result: The food will start cooking at **12·00**. Eventually, the oven will shutdown automatically at **13·00**, with a beep sound.

Rack Placement Warning

To ensure the Wire Shelf or Enamel Baking Tray operates safely, correct insertion and correct placement between the oven rack are necessary. Alternatively, the level numbering which is embedded at front of the oven when the door is opened can be referred. (There are total 5 levels.) This will ensure that during careful removal of the Wire Shelf or Enamel Baking Tray, hot food items should not slide out from the back.



CAUTION



Use oven gloves as the oven and accessories will be extremely hot.

Using the Oven

Cooking Advice and Instructions

General Advice

Preheating the oven before putting the food in is recommended. Do not place food inside the oven until “°C” on the control panel lights up to confirm that the set temperature has been reached.

For cooking on several levels, it is recommended to use a fan-assisted function to achieve uniform cooking at all heights.

In general, it is not possible to shorten the cooking times by increasing the temperature (the food could be well-done on the outside but underdone inside).

For best cooking results, we recommend placing suitable cookware in the centre of the Wire Shelf or Enamel Baking Tray.

To prevent excessive amounts of condensation from forming on the internal glass, hot food should not be left inside the oven for too long after cooking.

Advice for Cooking Meat

Cooking times, especially for meat, vary according to the thickness and quality of the food and to consumer taste.

It is recommended to use a meat thermometer when roasting meat. (Thermometer is not supplied with the oven.)

Advice for Cooking Cakes and Biscuits

Use dark metal moulds for cakes. They help to absorb the heat better.

The temperature and the cooking duration depend on the quality and consistency of the mixture.

Check whether the cake is cooked right through. At the end of the cooking time, insert a metal skewer into the highest point of the cake then take it out. If the batter does not stick to the metal skewer, the cake is cooked.

If the cake collapses when it comes out of the oven, on the next occasion reduce the set temperature by about 10 °C, selecting a longer cooking time if necessary.

Using the Oven

Advice for Defrosting

Positioning frozen food in a lid-less container is recommended.

The food must be defrosted without its wrapping.

Lay out the food in a single layer to be defrosted evenly, not overlapping.

When defrosting meat, it is recommended to use the Wire Shelf positioned on the level-2 of the rack with the food on it and Enamel Baking Tray positioned on the level-1. In this way, the liquid from the defrosting food drains away from the food.

The most delicate parts can be covered with aluminium foil.

Advice for Cooking with the Grill and the Fan-assisted Grill

Using the Grill function, meat can be grilled even when it is put into the cold oven; preheating is recommended if the user wish to change the effect of the cooking.

With the Fan-assisted Grill function, however, it is recommended that the oven is preheated before grilling.

Tips for Energy Saving

To save energy during use of the oven, the following instructions may be followed:

1. All cooking operations must be carried out with the oven door fully closed.
2. Do not open the oven door frequently during cooking in progress, as this will allow heat to be dispersed from the oven.
3. When the oven is not in use, switch it off completely.
4. Use the “Energy-Saving Function” while cooking is in progress.
5. Keep the inside of the oven clean at all times.

Cleaning and Maintenance



WARNING

Before performing cleaning and maintenance tasks, use isolation switch to disconnect the power supply. Children should not clean the oven or perform maintenance tasks.

Cleaning the Oven Door

The glass door should always be kept thoroughly clean. Use absorbent kitchen roll; remove stubborn dirt with a damp sponge and an ordinary detergent.

- Do not use a steam cleaner for cleaning the oven.
- Do not use abrasive or corrosive cleaner for cleaning the glass door.
- Do not use rough or abrasive material or sharp metal scrapers to clean the oven's glass door since they may scratch the surface.

Cleaning the Inside of the Oven

For the best oven maintenance, clean the oven regularly when it has cooled down after each cooking period.

- Take out all removable parts.
- For easier cleaning, the oven door can be removed.

Removing the Door from Oven

Removable door allows full access to entire interior of the oven for easier and quicker maintenance.

- To remove the door, open the door to the maximum angle. Then pull the buckle at the door hinge backward. (Figure 1)
(Total 2 buckles at both side of the door.)
- Close the door to an angle approximately 15°. Lift up and slowly pull the door out from the oven. (Figure 2)
- Place the door on a safety place to protect it from damage.

■ Note:

- The oven should be operated at the maximum heat setting for 15 - 20 minutes after use of specific cleaning detergents to burn off the residues left inside the oven. During this process, accessible part may get hotter than usual and children should be kept away.

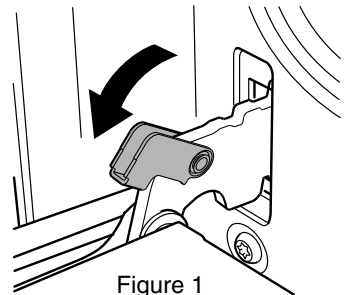


Figure 1

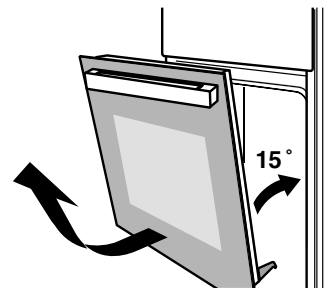


Figure 2

Cleaning and Maintenance

Replacing the Oven Door

Return the door to its original position after cleaning is completed.

- Align the bottom of the door along the bottom of the oven and push the door hinge into the hinge slots. Slide the door in until the slots on the hinges engage the Oven housing.
- Make sure the Oven door is able to open until maximum angle (approximately 90 °).
- Push back the buckle at the door hinge forward. (Figure 3)
- Gently open and close the door several times to make sure it is correctly installed to avoid any damage.

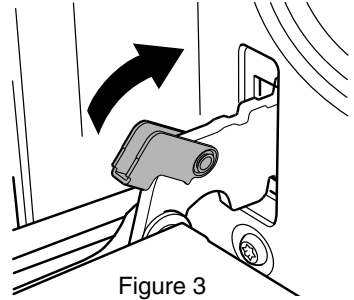


Figure 3

Removing the Rack from Oven

Removing the rack will make it easier to clean the side wall of the oven.

- To remove the rack, unscrew 1 piece of screw at the bottom side of wall using a '+' screwdriver. (Figure 4)
- Then, lift up the rack to an angle approximately 90 °, and slowly pull the rack out from the oven. (Figure 5)
- When cleaning is completed, reverse the above procedures to return the rack to its original position.

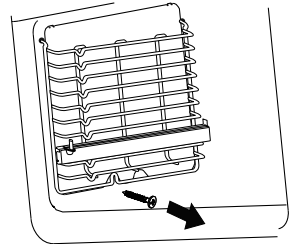


Figure 4

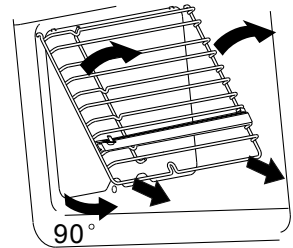


Figure 5

Cleaning and Maintenance

Bulb Replacement

The bulb used in the oven is a special bulb that has high temperature resistance (240 V ~ 25 W). So, buying a genuine bulb from an authorised dealer is necessary.

For replacement, proceed as follows:

1. Before replacing the light bulb, make sure the oven has been disconnected from the mains power via the isolating switch, in order to prevent an electric shock.
2. Unscrew the covering glass in anti-clockwise direction. (Figure 6)
3. Pull out the bulb from its position and replace the bulb with a new one of the same type. (Figure 7)
4. Screw the covering glass in clockwise direction after bulb replacement is completed.

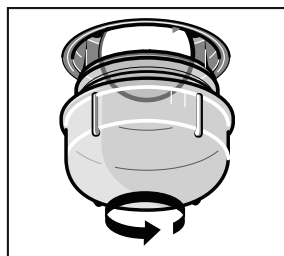


Figure 6

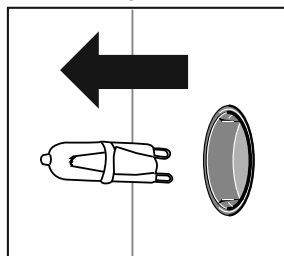


Figure 7

Specifications

Model	HL-FN645SJPQ
Voltage	220 - 240 V ~
Wattage	2744 - 3266 W
Frequency	50 - 60 Hz
Outside Dimensions (L x W x H)	Approx. 595 mm x 575 mm x 595 mm
Oven Cavity Volume	Approx. 70 Litres
Nett Weight	Approx. 31.5 kg

IMPORTANT

If the oven is to work properly, the kitchen housing must be suitable. The panels of the kitchen unit that are next to the oven must be made of a heat resistant material. Ensure that the glues of units that are made of veneered wood can withstand temperatures of at least 120 °C. Plastics or glues that cannot withstand such temperatures will melt and deform the unit. Once the oven has been lodged inside the units, electrical parts must be completely insulated. This is a legal safety requirement. All guards must be firmly fixed into place so that it is impossible to remove them without using special tools. Remove the back of the kitchen unit to ensure an adequate current of air circulates around the oven. The hob must have a rear gap of at least 45 mm.

Electrical Connection



WARNING

Electrical work must be performed by a legally qualified electrician.



This appliance is not fitted with other means for disconnection from the supply mains having a contact separation in all poles that provide full disconnection in under overvoltage category III conditions. Means for disconnection must be incorporated in the fixed wiring in accordance with the wiring rules and regulations.

Check the local utilities for electrical codes applied in the area. Failure to wire the appliance according to governing rules may result in a hazardous condition.

After installation show the customer where the isolating switch for the appliance is located. This must be easily accessible with the installed appliance.



This appliance is necessary to allow disconnection from the supply after installation. The disconnection may be achieved by having the plug accessible or by incorporating a switch in the fixed wiring in accordance with the wiring rules.

The identification Name Plate bearing the technical data, model number and brand name is visibly positioned in the oven (refer to page 6).
Do not remove this Name Plate for any reason.

The oven must be connected to earth in compliance with electrical system safety regulations.

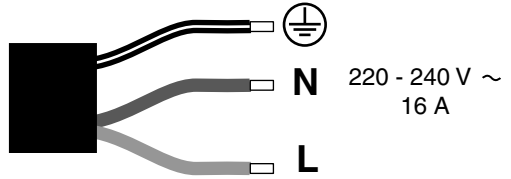
A fixed connection is to be used, fitting the power line with an omni-polar circuit breaker with a contact opening gap equal to or greater than 3 mm, in an easily accessible position close to the appliance.

Installation Instructions

For Installer

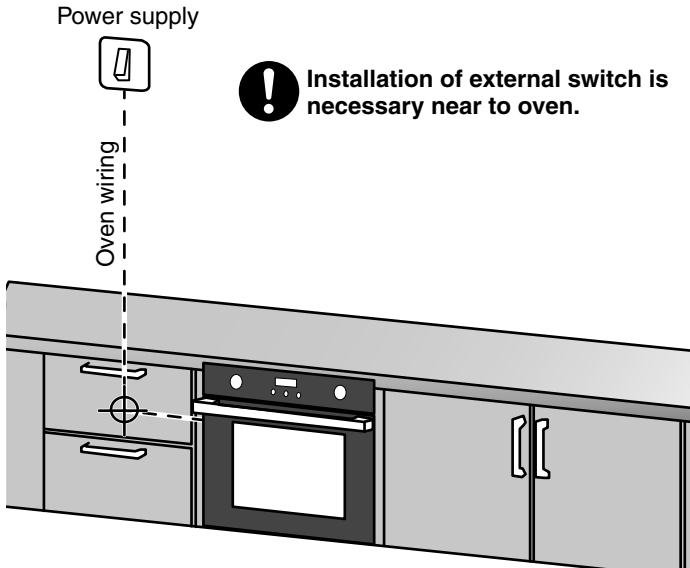
The wires in the mains lead fitted to this oven are coloured in accordance with the following code:

- Green and Yellow - Earth (⊕)
- Blue - Neutral (N)
- Brown - Live (L)



Proper size of flexible cord and electric wiring must be installed to avoid smoke emission and fire hazards.

< To use 3 core flexible cord; 2.5 mm² >.






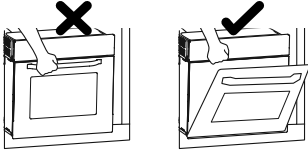
IMPORTANT:

Correct installation is the responsibility of the installer. Any malfunction or accident resulting from the failure to follow the Installation Instructions is not covered by the warranty.

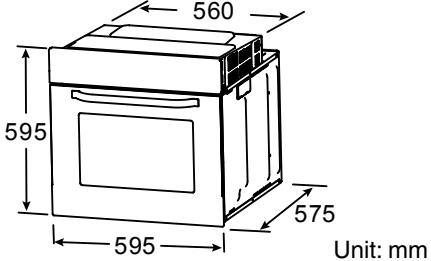
Positioning the Oven

CAUTION

-  Installing the oven with the help of a second person is recommended.
-  The base on which the oven is resting must be completed as shown in below illustration.
-  Never exert pressure on the handle during installation into the cabinet.

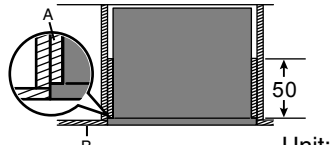
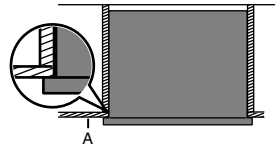


1. **Take note of general dimensions required for the installation.**
The figure below shows the general dimensions of the oven.



2. **Flush fit and Proud fit.**

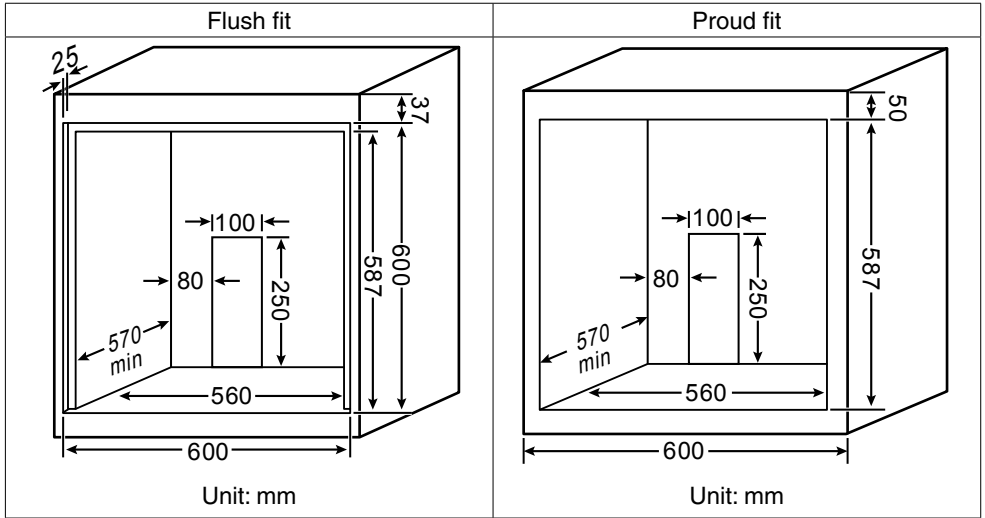
For the best integration within a kitchen, install this oven in a standard 600 mm wide cabinet that gives a flush fit with the surrounding cabinet fronts. A recess of 25 mm is ideal. It can also be installed using a proud fit with the surrounding cabinet.

Flush fit (top view)	Proud fit (top view)
 <p style="text-align: center;">Unit: mm</p>	
<p>A: Infill panel recessed 25 mm from external cabinet / door to accommodate for a flush fit. B: Cabinet door.</p>	<p>A: Cabinet door.</p>

Installation Instructions

For Installer

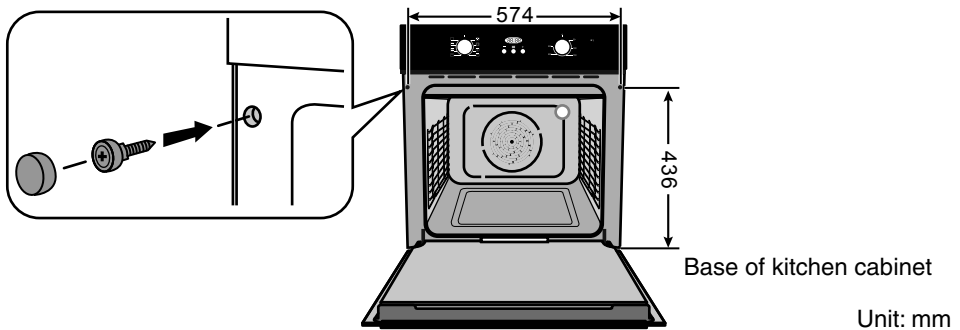
3. Before moving the oven for installation, check that the cabinet has following inner space dimensions. To allow adequate ventilation, the measurements and distances in below diagram must be applied when fixing the oven.



- Note:**
- The oven is designed for mounting into any kitchen cabinet as long as it is heat resistant.

Securing the Oven to a Cabinet

Fix the oven to the cabinet with 2 pieces of provided screws as illustrated below. Attach 2 screw caps for finishing appearance.



- Note:**
- To locate the fixing holes, open the oven door and look at the side frame of the oven.

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